



1964-66 TEMPEST TILT STEERING WHEEL.

Key	Part Name	Group No.	Key	Part Name	Group No.
1	RETAINER, Gearshift Indicator Lens	4.020	50	WASHER, Cover to Toe Pan	N.S.
2	SCREW, Retainer to Cover (#6-32 x 1/4")	8.977	51	SCREW, Cover to Toe Pan (#10-16 x 1/2")	8.977
3	SHIELD, Gearshift Indicator Lens Light	4.020	52	JACKET, Steering Column	6.518
4	LENS, Gearshift Indicator	4.020	53	SOCKET & WIRE ASM., Gearshift Indicator	4.020
5	FILTER, Gearshift Indicator Lens Lamp	4.020	54	LEVER ASM., Gearshift Control Upper	4.006
6	CAP, Gearshift Indicator Lens Lamp	4.020	55	SPACER, Gearshift Lever Anti-Rattle	4.008
7	BULB, Gearshift Indicator Lamp (#53)	8.991	56	POINTER, Gearshift Indicator	4.020
8	PLATE, Horn Button Upper Bearing Contact	N.S.	57	PIN, Gearshift Lever Fulcrum (3/16" x 15/16")	8.939
9	INSULATOR, Horn Button Contact	N.S.	58	PIN, Steering Column Pivot	6.514
10	CABLE ASM., Horn Button Contact	N.S.	59	SPRING, Steering Column Wheel Tilt	6.514
11	CONTACT ASM., Horn Button	2.819	60	SCREW, Steering Column Support (#8-32 x 7/8")	6.521
12	SEAT, Steering Column Upper Bearing Spring	6.526	61	SCREW, Steering Column Support (#10-32 x 1-1/4")	6.521
13	RACE, Steering Shaft Upper Bearing Inner	6.521	62	PIN, Steering Column Support Asm.	N.S.
14	SPRING, Direction Signal Detent	2.910	63	SUPPORT, Steering Column Bearing Housing	N.S.
15	YOKE ASM., Direction Signal Actuator	2.910	64	SUPPORT ASM., Steering Column	6.521
16	ACTUATOR, Shoe Release (Part of #22)	N.S.	65	RING, Gearshift Tube Retaining	4.027
17	PIN, Actuator (3/16" x 7/8") (Part of #22)	8.939	66	WASHER, Steering Column Bowl Thrust	4.012
18	STOP, Wheel Tilt	N.S.	67	PLATE, Steering Column Lock	6.521
19	SHOE, Steering Wheel Lock - Upper	N.S.	68	WASHER, Steering Column Wave	4.012
20	SHOE ASM., Steering Wheel Lock	6.514	69	BOWL ASM., Gearshift Lever	4.010
21	SPRING, Steering Wheel Lock Shoe	6.514	70	WIRE ASM., Direction Signal Switch Actuating	2.895
22	HOUSING ASM., Direction Signal Actuator	2.895	71	SCREW, Switch to Jacket (#10-16 x 3/8")	8.977
23	PIN, Steering Wheel Shoe Dowel	6.514	72	LOCKWASHER, Switch to Jacket (#10 Ext.)	N.S.
24	BEARING ASM., Steering Shaft - Upper	6.521	73	FASTENER, Dash Insulator Cover	6.758
25	SHOE, Steering Wheel Lock - Lower	6.514	74	SWITCH ASM., Direction Signal	2.895
26	SPRING, Actuator (Part of #22)	N.S.	75	WIRE ASM., Signal Switch Jumper	2.895
27	RETAINER, Bearing Preload Capsule Washer.. (A)	6.526	76	SPRING, Steering Column Bearing	6.526
28	WASHER, Bearing Preload Capsule - Rubber.. (A)	6.526	77	LOCKWASHER, Clamp to Steering Shaft (1/4" Int.)	8.932
29	CAPSULE, Steering Column Preload.. (A)	N.S.	78	NUT, Clamp to Steering Shaft (1/4"-20)	8.913
30	WASHER, Bearing Preload Capsule Retainer.. (A)	6.526	79	COVER, Dash Ins. at Strg. Col.	6.758
31	RING, Preload Capsule Retaining.. (A)	N.S.	80	SLEEVE, Steering Column Jacket	6.750
32	COVER, Direction Signal Control	2.906	81	COVER, Steering Column to Toe Pan	6.758
33	LEVER ASM., Steering Wheel Release	6.514	82	SEAL, Cover to Floor	6.758
34	LEVER ASM., Direction Signal Control	2.897	83	FLANGE, Steering Shaft Upper	6.525
35	CARTRIDGE ASM., Horn Contact	2.819	84	BOLT, Flange to Shaft Clamping	6.525
36	SCREW, Cam to Steering Wheel (#6 - 32 x 3/8")	N.S.	85	CLAMP, Steering Column Lower Bearing	6.525
37	CAM, Direction Signal Cancelling	2.896	86	BOLT, Clamp to Steering Shaft (1/4"-20 x 1 1/16")	8.900
38	WASHER, Steering Shaft to Wheel (17/32" I.D. x 15/16" O.D.)	6.515	87	BEARING ASM., Steering Shaft	6.525
39	NUT, Steering Shaft to Wheel (1/2" - 20)	6.515	88	ADAPTER, Steering Column Shift Tube	6.525
40	ORNAMENT ASM., Strg. Wheel Horn Ring	2.817	89	ADAPTER ASM., Steering Column Lower Shift Tube	6.525
41	SHAFT, Steering Column Upper	6.524	90	LEVER, Gearshift Lower Shift (Part of #93)	N.S.
42	SPRING, Steering Shaft Joint Preload	6.524	91	SEAL, Steering Column Lever (Part of #93)	4.017
43	SPHERE, Steering Shaft Centering.. (A)	N.S.	92	TUBE, Gearshift (Part of #93)	N.S.
44	SHAFT & YOKE ASM., Steering Column	6.524	93	TUBE ASM., Gearshift (Inc. #83-84-85)	4.025
45	SCREW, Switch to Jacket (#10-24 x 3/8")	8.977	94	SEAT, Steering Shaft Upper Bearing Race - Inner	6.521
46	LOCKWASHER, Switch to Jacket (#10 Ext.)	N.S.	95	WASHER, Steering Column Bearing Lock Tab	6.521
47	SWITCH ASM., Trans. Neutralizer and Back-up Lamp	2.695	96	NUT, Steering Shaft Upper Bearing	6.521
48	NUT, Steering Column Upper Clamp to Support	6.761	97	SPRING, Gearshift Lever Bowl (5-coils)	4.010
49	CLAMP, Steering Column	6.761			

(▲) STEERING COLUMN CENTERING SPHERE SHIM KIT-6.525

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